



THE DOW CHEMICAL COMPANY  
SALES SPECIFICATION

**Date Printed:** 2016-02-10  
**Effective Date:** 05/28/2015  
**Supersedes Date:** 03/23/2015  
**Name:** VORATEC™ SD 100 Isocyanate

**Specification Number:** 000000025265  
**Previous Specified Material:** 00025265

**Final Testing Requirements**

Test and Test Condition	Limit	Unit	Method	Note
Isocyanate Content	30.00 — 32.00	WT%	ASTM D5155	
Acidity, as HCl	0 — 400	ppm	DOWM 102144	
Viscosity, @ 25degC	160 — 260	mPa.s	ASTM D4889	

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.

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